

# Lean Thinking & LeSS



More with LeSS



Scaling?

first, a caution...



One of the directors of SAGE was discussing why the programming had gotten out of hand. He was then asked, "If you had it to do all over again, what would you do differently?" ...

[Horowitz74]

His answer:

"Find the ten best people and write the entire thing themselves."

[Horowitz74]

after many years working in **large**, **multisite**, & **offshore** development, our key advice? ...

large: don't

multisite: don't

offshore: don't

# but groups still 'scale', for reasons...

...compelling ("create LTE")

...questionable ("low-cost developers")

descaling with LeSS

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A View of LeSS

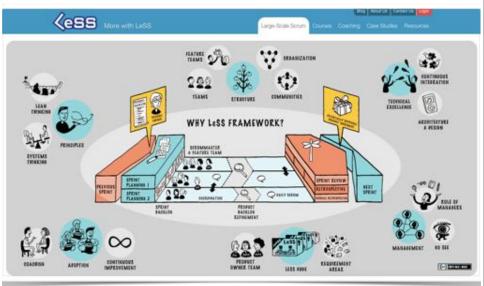
Sprint Planning One in LeSS



# Sprint Review "Bazaar" in LeSS



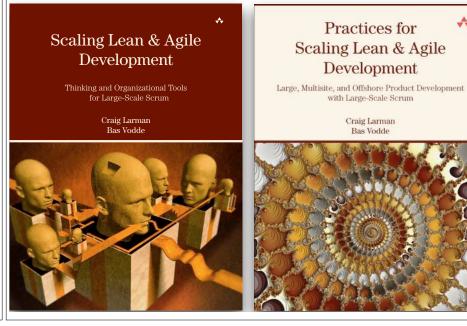
## Another View: less.works



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Lean Thinking & LeSS

# First Two LeSS books...





served as lead coach of lean software development @ Xerox

@ Toyota in Japan



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Co-author of...



leanprimer.com

this is the **second** time have been asked to introduce **Lean Thinking & LeSS** at **Citrix Goleta**;)...

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On Fri, Apr 16, 2010 at 8:21 AM, Jim Chase < Jim Chase@ctrix.com> wrote: Hi Craig.

We are a large development organization who has adopted Scrum and are now looking into Lean and its application to our culture. We have approximately 180 developers and QA and are growing. Ken Schwaber taught a CSM class for many of us, and spent a short time explaining Scrum to the entire team. We are mostly in one office, but we do have a couple of teams in San Francisco and in Bangalore, India. We are constantly looking for experiences form other large companies so that we can help team members and managers to be more effective.

We've had some time to get comfortable with Scrum and are now looking into Lean and its ramifications for our organization. We'd like to enlist the aid of an expert on Lean thinking who can guide our management team and the teams to effectively embrace Lean thinking. Of course we have read your Lean Primer, Scaling Lean & Agile Development, and I'm now reading Practices for Scaling Lean & Agile Development.

I'd like to speak with you about what you would recommend for our team, and if you would be interested in teaching and coaching at our facility in the Santa Barbara area. I have reviewed some of your classes, and a few relevant ones may be:

Lean and Agile Coaching, Curriculum, and Programme Design Lean and Agile Transformation Leadership

Deep-Dive Question and Answer Management Workshop - Lean/Agile Product Development

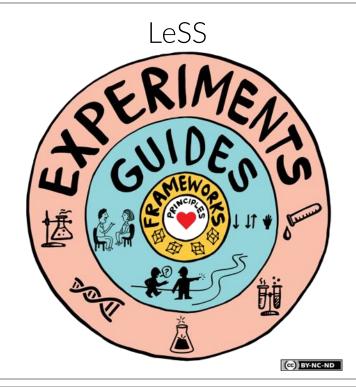
I'm sure that many more classes would be applicable to us. I'd be interested in hearing what you would recommend for our organization, and have you prepare quotes for us to consider. Please give me a call at one of the numbers below.

Thanks, Jim

#### Jim Chase

Director, Software Development

Citrix Online I 6500 Hollister Avenue I Goleta, CA 93117



BIG topic: Lean Thinking House Sustainable shortest lead time, best quality and value (to people

#### Respect for People

- don't trouble your 'customer'
- "develop people, then build products"
- no wasteful work
- teams & individuals evolve their own practices and improvements
- build partners with stable relationships. trust, and coaching in lean thinking
- develop teams

#### and society), most customer delight, lowest cost, high morale, safety Product Development

- long-term great engineers mentoring from managerengineer-teacher
- cadence
- cross-functional
- team room + visual mgmt entrepreneurial chief engineer/product mgr
- set-based concurrent dev create more knowledge

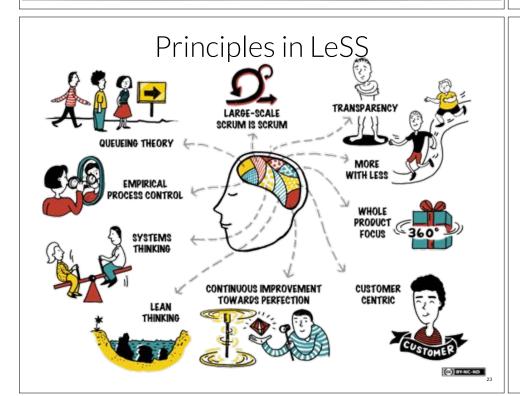
#### 14 Principles

long-term, flow, pull, less variability & overburden, Stop & Fix. master norms. simple visual mgmt, good tech, leader-teachers from within, develop exceptional people, help partners be lean, Go See, consensus, reflection & kaizen

#### Continuous Improvement

- Go See
- spread knowledge
- small, relentless
- retrospectives
- 5 Whys
- eyes for waste
- \* variability, overburden, NVA ... (handoff, WIP, info scatter, delay, multitasking, defects, wishful thinking..)
- perfection challenge
- work toward flow (lower batch size, Q size, cycle time)

Management applies and teaches lean thinking, and bases decisions on this long-term philosophy







### John Krafcik

# Triumph of the Lean Production System

John F. Krafcik

MIT International Motor Vehicle Program

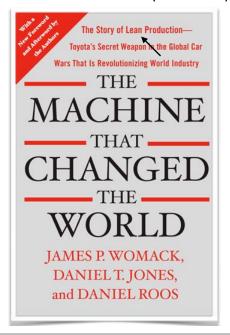
THE RESEARCH FINDINGS REPORTED in this article will help to overturn a common myth about the auto industry: that productivity and quality levels are determined by an assembly plant's location. In reality there exists a wide range of performance levels among Japanese, North American, and European plants. Corporate parentage and culture do appear to be correlated with plant performance; the level of technology does not. Plants operating with a "lean" production policy are able to manufacture a wide range of models, yet maintain high levels of quality and

Management Review

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Fall 1988

and then MIT (1991)...



'Lean' was coined by Toyota people to mean the Toyota way

## **EXERCISE**

» what are the big ideas in lean or the Toyota way... as defined by its creators, Toyota?

let's search

genchi genbutsu (Go See)

Lean Thinking: Go See



"Go See is the most important management skill for LeSS managers"

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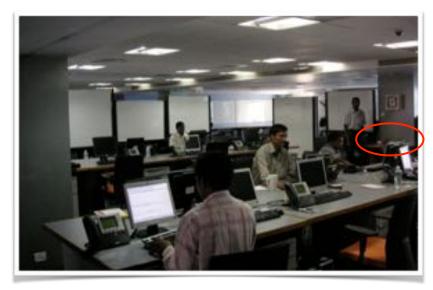
where do managers go?

**gemba** of value creation

**gemba** of value consumption



my 'office' at gemba of value creation



true **gemba of value creation** in software development



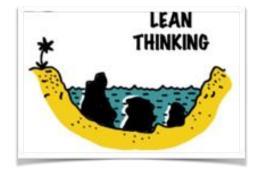
Go See is not...

goals of Go See by managers

 better problem solving capability (by whom?)

 better organizational decisions (by whom?) what would it mean for managers in your organization to practice Go See?

Lean Thinking: Rocks & Lake Dynamic Why the Lean Symbol in LeSS?



done! thank you



# #LeSSWorks @less\_works